## Mónashell Case Study



"Anua Clean Air International offer proven, patented clean air bio-technologies, which provide best-in-class process performance with the lowest utility and life cycle costs"

Product	Mónashell Single Stage & GAC Polishing Filter		
Industry	Municipal Wastewater		
Site Location	Dublin, Ireland		
Application	Pumping Station		
Year System Installed	2012		
Air Volume Being Treated	5,500 – 17,700 m³/hr		
Plant Dimensions [l x b x h]	6.25m x 5.03m x 3.05m		
Volume of Media	56 m <sup>3</sup>		
Typical Media Life	> 5 years		
Compound Being Treated	Inlet Concentration Range	Removal Efficiency	
Odour	0 - 500 OU <sub>E</sub>	98% +	
H <sub>2</sub> S	2 - 20ppm	99% +	



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Product	2 No. Mónashell Dual Pass OCU's		
Industry	Municipal Wastewater		
Site Location	Cavan, Ireland		
Application	Wastewater Treatment Plant		
Year System Installed	2014		
Air Volume Being Treated	6,700 m³/hr Each		
Plant Dimensions [l x b x h]	6.1 m x 2.5m x 2.7m		
Volume of Media	45 m³/Unit		
Typical Media Life	> 5 years		
Compound Being Treated	Inlet Concentration Range	Removal Efficiency	
Odour	1000 - 50,000 OU <sub>E</sub>	98%	
H <sub>2</sub> S	0 - 10ppm	> 99%	
VOC's	70 - 100 mgC/m <sup>3</sup>	> 50%	



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Product	Single Pass & GAC Polishing Filter		
Industry	Municipal Wastewater		
Site Location	Crossness, London		
Application	STW's - Primary Treatment		
Year System Installed	2014		
Air Volume Being Treated	30,420 m³/hr		
Plant Dimensions [l x b x h]	11.13m x 9.91m x 2.59m		
Volume of Media	203 m <sup>3</sup>		
Typical Media Life	>5 years		
Compound Being Treated	Inlet Concentration Range	Removal Efficiency	
Odour	10,000 – 30,000 OU <sub>E</sub>	> 99.9%	
H <sub>2</sub> S	15 - 50ppm	> 95%	



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## CrumRubber/Mónashell Case Study



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Product	CrumRubber/Monashell Triple Pass Hybrid OCU		
Industry	Municipal Wastewater		
Site Location	Dublin, Ireland		
Application	Treatment of High Levels of H <sub>2</sub> S from the Sludge Centrifuges.		
Year System Installed	2014		
Air Volume Being Treated	10,000 m³/hr		
Plant Dimensions [l x b x h]	CrumRubber [Stage 1] [7.5 m x 5 m x 3.8 m] Mónashell [Stages 2 & 3]14.8m x 5 m x 3.8 m		
Volume of Media	321 m <sup>3</sup>		
Typical Expected Media Life	> 7 years [Stage 1] 2 Years Stage [2 and 3]		
Compound Being Treated	Inlet Concentration Range	Removal Efficiency	
Odour	1,044,000 OU <sub>E</sub>	99% +	
H <sub>2</sub> S	50 - 505ppm (950ppm Peak)	98% +	



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